

S5200 FLEX CLEAR



DESCRIPTION

S5200 Flex Clear is part of the compact Syrox refinish system. Its specially developed formulation promotes low ready for use viscosity allowing users easy application in 2 coats with a short intermediate flash off time between. In addition users can save time and energy thanks to the rapid drying performance.

SYROX REFINISH SYSTEM



PRODUCT LIST

- S5200 FLEX CLEAR
- S6010 HS ACTIVATOR STANDARD
- S6000 HS ACTIVATOR SLOW
- S7200 SPECIAL ADDITIVE
- S8200 FADE OUT THINNER

FEATURES

- Easy application.
- Fast drying, 15 - 20 Minutes @60OC object temperature.
- Easy polishing after cool down.
- Excellent through hardening and final appearance.
- No flexible additive S7000 needed on plastic parts.



TECHNICAL DATA SHEET

S5200

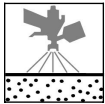
FLEX CLEAR



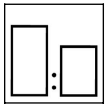
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Syrox Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application
Existing finishes: Surfaces must be sanded and degreased before application
Old or original paintwork well sanded and cleaned



	Volume	Weight
S5200	2	100
S6010 / *S6000 *very hot conditions >35C	1	55
S7200	5%	7

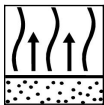


Activated: 1 hr - 1 hr 30 min



	Spray nozzle	Spray pressure	
HVLP	1.2 - 1.3 mm	0.7 bar	atomisation pressure
Compliant	1.2 - 1.3 mm	1.8 - 2 bar	inlet pressure

see manufacturer's instructions



2 coats

intermediate and final flash-off: 2 min - 5 min



S6010/S6000	
18 - 22 °C (temps below will not dry hard)	12 hr - 16 hr
60 - 65 °C object temperature	15 min - 20 min

VOC compliant

2004/42/IIB(d)(420) 420: The EU limit value for this product (product category: IIB(d)) in ready to use form is maximum 420 g/l of VOC. The VOC content of this product in ready to use form is maximum 420 g/l.

TECHNICAL DATA SHEET

S5200

FLEX CLEAR



Products

S5200 FLEX CLEAR

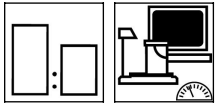
S6010 HS ACTIVATOR STANDARD

S6000 HS ACTIVATOR SLOW

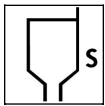
S7200 SPECIAL ADDITIVE

S8200 FADE OUT THINNER

Product mix



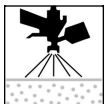
Mixing ratios with special agents are available in the productmix table on Colorweb and in the specific TDS.



DIN 4: 13 - 16 s at 20°C



50 - 60 µm 2 coats



S5200 FLEX CLEAR can be recoated within 24 hours, without intermediate sanding



Clean after use with a suitable solventbased guncleaner.

Remarks

- The use of a flexible system for rigid & half rigid types of plastics is not necessary.
- Recommended storage temperature at 5°C to 35°C.
- Due to the new technology a new clear coat blending-additive S8200 FADE OUT THINNER will be recommended.

TECHNICAL DATA SHEET

S5200

FLEX CLEAR



Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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